



SAFETY DATA SHEET
RTD CLEAN CUT

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Compilation date: 08/12/2014

Revision date: 17/01/2019

Revision No: 13

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: RTD CLEAN CUT

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: Lubricant for reaming, tapping and drilling.

1.3. Details of the supplier of the safety data sheet

Company name: ROCOL

ROCOL House

Swillington

Leeds

West Yorkshire

LS26 8BS

ENGLAND

Tel: +44 (0) 113 232 2700

Fax: +44 (0) 113 232 2740

Email: customer-service@rocol.com

1.4. Emergency telephone number

Emergency tel: +44 (0) 113 232 2600

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CLP: Eye Irrit. 2: H319

Most important adverse effects: Causes serious eye irritation.

2.2. Label elements

Label elements:

Hazard statements: H319: Causes serious eye irritation.

Hazard pictograms: GHS07: Exclamation mark



Signal words: Warning

Precautionary statements: P264: Wash hands thoroughly after handling.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove

[cont...]

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contact lenses, if present and easy to do. Continue rinsing.

P337+P313: If eye irritation persists: Get medical advice/attention.

P501: Dispose of contents/container to local/national/international regulations.

2.3. Other hazards

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.2. Mixtures

Hazardous ingredients:

OXIRANE, METHYL-, POLYMER WITH OXIRANE, MONOBUTYL ETHER, PHOSPHATE

EINECS	CAS	PBT / WEL	CLP Classification	Percent
Polymer	-	-	Aquatic Chronic 3: H412	10-25%

CARBOXYMETHYLATED POLYGLYCOL ETHER - REACH registered number(s): EXEMPT - POLYMER

-	57635-48-0	-	Skin Irrit. 2: H315; Eye Dam. 1: H318	1-5%
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Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Wash immediately with plenty of soap and water.

Eye contact: Bathe the eye with running water for 15 minutes. Transfer to hospital for specialist examination.

Ingestion: Wash out mouth with water.

Inhalation: Not applicable.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

Ingestion: There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Eye bathing equipment should be available on the premises.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Carbon dioxide. Alcohol or polymer foam. Alcohol resistant foam. Dry chemical powder. Suitable extinguishing media for the surrounding fire should be used.

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5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Mark out the contaminated area with signs and prevent access to unauthorised personnel. Do not attempt to take action without suitable protective clothing - see section 8 of SDS.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Avoid the formation or spread of mists in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed.

Suitable packaging: Should be kept in original packaging

7.3. Specific end use(s)

Specific end use(s): No data available.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

DNEL / PNEC No data available.

[cont...]

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8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area.

Respiratory protection: Self-contained breathing apparatus must be available in case of emergency.

Hand protection: Protective gloves.

Eye protection: Tightly fitting safety goggles. Ensure eye bath is to hand.

Skin protection: Protective clothing.

Environmental: No data available

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Liquid

Colour: Yellow-brown

Odour: Characteristic odour

Evaporation rate: Negligible

Oxidising: Non-oxidising (by EC criteria)

Solubility in water: Soluble

Viscosity: Viscous

Boiling point/range°C: 100

Melting point/range°C: No data available.

Flammability limits %: lower: No data available.

upper: No data available.

Flash point°C: > 100

Part.coeff. n-octanol/water: No data available.

Autoflammability°C: > 200

Vapour pressure: No data available.

Relative density: 1.07

pH: No data available.

VOC g/l: 0

9.2. Other information

Other information: Not applicable.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.

Decomposition may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

Conditions to avoid: Heat. Flames. Direct sunlight.

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10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

Hazardous ingredients:

OXIRANE, METHYL-, POLYMER WITH OXIRANE, MONOBUTYL ETHER, PHOSPHATE

DERMAL	RBT	LD50	> 2000	mg/kg
ORAL	RAT	LD50	> 5000	mg/kg

Relevant hazards for product:

Hazard	Route	Basis
Serious eye damage/irritation	OPT	Hazardous: calculated

Symptoms / routes of exposure

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

Ingestion: There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

Other information: Not applicable.

Section 12: Ecological information

12.1. Toxicity

Hazardous ingredients:

OXIRANE, METHYL-, POLYMER WITH OXIRANE, MONOBUTYL ETHER, PHOSPHATE

ALGAE	96H ErC50	99	mg/l
DAPHNIA	48H EC50	216	mg/l
FISH	96H LC50	160	mg/l

12.2. Persistence and degradability

Persistence and degradability: Biodegradable in part only.

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12.3. Bioaccumulative potential

Bioaccumulative potential: No bioaccumulation potential.

12.4. Mobility in soil

Mobility: Readily absorbed into soil.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: The product components are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.

Recovery operations: No data available

Waste code number: 12 01 99

Disposal of packaging: Dispose of in a regulated landfill site or other method for hazardous or toxic wastes.

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

Transport class: This product does not require a classification for transport.

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

Other information

Other information: This safety data sheet is prepared in accordance with Commission Regulation (EU) No 2015/830.

Compiled in accordance with REACH.

Phrases used in s.2 and s.3: H315: Causes skin irritation.

H318: Causes serious eye damage.

[cont...]

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H319: Causes serious eye irritation.

H412: Harmful to aquatic life with long lasting effects.

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.